



New Guard Coatings Group

A global reputation to protect.

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Rights are reserved to change and update the data without notice.

This information is not exhaustive and it is the user's responsibility to ensure that this data sheet is the most current by contacting their local New Guard Coatings Group branch prior to using the coating/product.

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NORTH • SOUTH EAST • MIDLANDS • NORTH WEST • HULL • SCOTLAND

SIGMADUR™ 2800

DESCRIPTION

Two-component, air drying, high solids fluorocarbon finish

PRINCIPAL CHARACTERISTICS

- Excellent resistance to atmospheric exposure conditions
- Excellent color and gloss retention
- Resistant to splash of mineral and vegetable oils, paraffins, aliphatic petroleum products and mild chemicals
- Unlimited recoatable
- Good application properties
- Low surface energy, good decontamination and easy-clean properties
- Cures at temperatures down to -10°C (14°F)
- 25% fluorine content

COLOR AND GLOSS LEVEL

- White and various other colors (see also PPG shade card)
- Gloss

BASIC DATA AT 20°C (68°F)

Data for mixed product	
Number of components	Two
Mass density	1.3 kg/l (10.8 lb/US gal)
Volume solids	56 ± 2%
VOC (Supplied)	Directive 1999/13/EC, SED: max. 321.0 g/kg max. 418.0 g/l (approx. 3.5 lb/US gal)
Recommended dry film thickness	25 - 40 µm (1.0 - 1.6 mils) depending on system
Theoretical spreading rate	16.0 m ² /l for 35 µm (642 ft ² /US gal for 1.4 mils)
Dry to touch	3 hours
Overcoating Interval	Minimum: 20 hours Maximum: Unlimited
Shelf life	Base: at least 36 months when stored cool and dry Hardener: at least 24 months when stored cool and dry

Notes:

- See ADDITIONAL DATA - Spreading rate and film thickness
- See ADDITIONAL DATA - Overcoating intervals
- See ADDITIONAL DATA - Curing time

SIGMADUR™ 2800

RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURES

Substrate conditions

- Previous coat must be dry and free from any contamination
 - Old existing sound coating; sufficiently roughened, dry and cleaned
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Substrate temperature and application conditions

- Substrate temperature during application and curing down to -5°C (23°F) is acceptable
 - Substrate temperature during application and curing should be at least 3°C (5°F) above dew point
 - Relative humidity during application and curing should not exceed 85%
 - Premature exposure to early condensation and rain may cause color and gloss change
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INSTRUCTIONS FOR USE

Mixing ratio by volume: base to hardener 91:9

- Do not thin more than is required by appropriate application property
 - Adding too much thinner results in reduced sag resistance and slower cure
 - Thinner should be added after mixing the components
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Induction time

None

Pot life

5 hours at 20°C (68°F)

Note: See ADDITIONAL DATA – Pot life

Air spray

Recommended thinner

THINNER 91-88

Volume of thinner

10 - 15%, depending on required thickness and application conditions

Nozzle orifice

1.0 - 1.5 mm (approx. 0.040 - 0.060 in)

Nozzle pressure

0.3 - 0.4 MPa (approx. 3 - 4 bar; 44 - 58 p.s.i.)

SIGMADUR™ 2800

Airless spray

Recommended thinner

THINNER 91-88

Volume of thinner

0 - 5%, depending on required thickness and application conditions

Nozzle orifice

Approx. 0.28 - 0.38 mm (0.011 - 0.015 in)

Nozzle pressure

20.0 MPa (approx. 200 bar; 2901 p.s.i.)

Brush/roller

Recommended thinner

THINNER 91-88

Volume of thinner

0 - 5%

ADDITIONAL DATA

Spreading rate and film thickness	
DFT	Theoretical spreading rate
25 µm (1.0 mils)	22.4 m ² /l (898 ft ² /US gal)
30 µm (1.2 mils)	18.7 m ² /l (749 ft ² /US gal)
35 µm (1.4 mils)	16.0 m ² /l (642 ft ² /US gal)
40 µm (1.6 mils)	14.0 m ² /l (561 ft ² /US gal)

Overcoating interval for DFT up to 35 µm (1.4 mils)					
Overcoating with...	Interval	5°C (41°F)	20°C (68°F)	30°C (86°F)	40°C (104°F)
itself	Minimum	36 hours	20 hours	10 hours	3 hours
	Maximum	Unlimited	Unlimited	Unlimited	Unlimited

Note: Surface should be dry and free from any contamination

SIGMADUR™ 2800

Curing time for DFT up to 35 µm (1.4 mils)		
Substrate temperature	Dry to touch	Dry to handle
5°C (41°F)	24 hours	36 hours
20°C (68°F)	3 hours	20 hours
30°C (86°F)	1 hour	10 hours
40°C (104°F)	30 minutes	3 hours

Note: Adequate ventilation must be maintained during application and curing (please refer to INFORMATION SHEETS 1433 and 1434)

Pot life (at application viscosity)	
Mixed product temperature	Pot life
5°C (41°F)	8 hours
20°C (68°F)	5 hours
30°C (86°F)	2 hours
40°C (104°F)	1 hour

SAFETY PRECAUTIONS

- For paint and recommended thinners see INFORMATION SHEETS 1430, 1431 and relevant Material Safety Data Sheets
- This is a solvent-borne paint and care should be taken to avoid inhalation of spray mist or vapor, as well as contact between the wet paint and exposed skin or eyes
- Contains a toxic polyisocyanate curing agent
- Avoid at all times inhalation of aerosol spray mist

WORLDWIDE AVAILABILITY

It is always the aim of PPG Protective and Marine Coatings to supply the same product on a worldwide basis. However, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

REFERENCES

• EXPLANATION TO PRODUCT DATA SHEETS	INFORMATION SHEET	1411
• SAFETY INDICATIONS	INFORMATION SHEET	1430
• SAFETY IN CONFINED SPACES AND HEALTH SAFETY, EXPLOSION HAZARD – TOXIC HAZARD	INFORMATION SHEET	1431
• SAFE WORKING IN CONFINED SPACES	INFORMATION SHEET	1433
• DIRECTIVES FOR VENTILATION PRACTICE	INFORMATION SHEET	1434



SIGMADUR™ 2800

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