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PASSIVE FIRE PROTECTION

DATA

PROTECTION OF STEEL FROM CELLULOSIC FIRES STEELGUARD 562

3 pages 15 July 2009

DESCRIPTION one component thin-film solvent borne intumescent coating for fire protection of

structural steelwork

PRINCIPAL CHARACTERISTICS – provides 60 minutes protection from cellulosic fires

60 minutes SCI assesment of beams with circular web openings

fast drying, providing short handling times

off-site or on-site applicationup to 1000 µm dft in a single coat

- suitable for C1 to C4 internal and external environments (ISO 12944); for dry

internal (C1) environments no topcoat is required

 weather resistant up to 12 months without topcoat provided the coating has been applied in accordance with Information Sheet 1222 and is not subject

to running or pooling water, hot high humidity or immersion

- tested to national and international standards such as ENV 13381-4 and

BS 476 and certified with various national requirements

COLOURS AND GLOSS white - matt

BASIC DATA AT 20°C (1 g/cm³ = 8.25 lb/US gal; 1 m²/l = 40.7 ft²/US gal)

(data for mixed product)

Mass density 1.35 g/cm³ Volume solids $75 \pm 3\%$

VOC (supplied) max. 255 g/kg (Directive 1999/13/EC, SED)

max. 327 g/l (UK PG6/23(92) Appendix 3)

Recommended dry film thickness normally 200 - 1000 µm applied in one coat

note: the required dry film thickness must be in accordance with the

approval certification

Theoretical spreading rate

Touch dry after

Overcoating interval

1.07 m²/l for 700 μ m *

20 minutes *

min. 4 hours with itself *

min. 24 hours with suitable topcoat *

max. unlimited *

Shelf life (cool and dry place) at least 12 months

* see additional data

RECOMMENDED

SUBSTRATE CONDITIONS

AND TEMPERATURES

approved primer, dry, sound and free from contamination

substrate temperature should be at least 3°C above dew point during

application and drying

should not be applied under 5°C and above 40°C

relative humidity during application must be lower than 85%

INSTRUCTIONS FOR USE – stir thoroughly till homogeneous and free of lumps

too much solvent results in reduced sag resistance

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AIRLESS SPRAY

Recommended thinner when needed up to 5% Thinner 21-06 may be used

Nozzle angle 20 - 50°, depending on shape of steel parts Nozzle orifice approx. 0.48 - 0.63 mm (= 0.019 - 0.025 in) Nozzle pressure 20 MPa (= approx. 200 bar; 2800 p.s.i.)

note: a 30 mesh / 500 μm internal filter is recommended

BRUSH for small areas only (touch up and repair)

Recommended thinner no thinner should be added

CLEANING SOLVENT Thinner 21-06

SAFETY PRECAUTIONS for paint and recommended thinners see safety sheets 1430, 1431 and relevant

material safety data sheets

this is a solvent borne paint and care should be taken to avoid inhalation of spray mist or vapour as well as contact between the wet paint and exposed skin

or eyes

ADDITIONAL DATA Film thickness and spreading rate

theoretical spreading rate m²/l	3.75	1.88	1.50	1.07	0.75
dft in µm	200	400	500	700	1000

max. dft when brushing: 300 μm

Overcoating table for Steelguard 562 for dft up to 700 μm

with itself

substrate temperature	5°C	10°C	15°C	20°C	30°C
minimum interval	10 hours	8 hours	6 hours	4 hours	3 hours
maximum interval	unlimited	unlimited	unlimited	unlimited	unlimited

Overcoating table for Steelguard 562 for dft up to 1000 µm

with Steelguard 2458

substrate temperature	5°C	10°C	15°C	20°C	30°C
minimum interval	2 hours	1.5 hour	1 hour	30 min.	20 min.
maximum interval	unlimited	unlimited	unlimited	unlimited	unlimited



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Overcoating table for Steelguard 562 for dft up to 1000 µm

with other approved top coats

substrate temperature	5°C	10°C	15°C	20°C	30°C
minimum interval	72 hours	60 hours	48 hours	24 hours	16 hours
maximum interval	unlimited	unlimited	unlimited	unlimited	unlimited

Drying table for dft up to 700 µm

substrate temperature	touch dry
5°C	60 min.
10°C	45 min.
15°C	30 min.
20°C	20 min.
30°C	10 min.

drying times may vary considerable depending on ambient conditions, A/V m⁻¹ (Hp/A) of section and applied film thickness

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The English text of this document shall prevail over any translation thereof.

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