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**PRODUCT TECHNICAL DATA** 

**Resuflor WB Clear** 

(Formerly known as Resuseal WB Clear)



PROTECTIVE & MARINE **COATINGS** 

# **PRODUCT DESCRIPTION**

Resulfor WB Clear is a two pack water based epoxy floor coating with excellent adhesion to concrete, wood and other surfaces providing attractive, hard wearing dust-free finishes. Resuflor WB Clear can act as a curing membrane to increase hardness of concrete by allowing full hydration of cement and can be applied to new concrete, 7 days after being poured (refer to application section).

## **ADVANTAGES**

- Low odour
- Case hardens and dust proofs concrete
- Superb adhesion
- Hard wearing

- Used as a sealer or primer
- Hygienic
- Solvent free

## **RECOMMENDED USE**

- As a seal for concrete •
- For low to medium traffic indoor applications
- Food industries and warehouses

- Suitable for all types of masonries, asphalt and wood •
- Indoor walkways, stairs, storages and demarcations
- Automotive workshops

PRODUCT DATA				
Volume Solids:	~28% by weight	Application at 20°C		
	~31% by volume	Recoating Intervals: lost	16 – 24 hours or once surface has tackiness	
<u>VOC:</u>	<1 g/l calculated per full mixed unit	Light Traffic:	24 – 48 hours	
Colours:	Clear	Full Traffic:	48 – 72 hours	
<u>Finish:</u>	Semi gloss	Full Chemical Cure	7–10 days	
Flash Point:	N/A	Pot Life:	Up to 60 minutes from mixing, based on 5.1 kg pack size	
<u>Cleanser/Thinner:</u>	Thinner not recommended	<b>Note:</b> water based epoxy may stay liquid for longer than specified pot life but it is recommended to use all mixed paint within the pot life time frame. Application after pot life may affect the cure properties such as gloss and adhesion.		
Pack Size:	5.1 kg and 10.2 kg			
<u>Mixing Ratio:</u> Pack Weights:	1 parts base to 2 part hardener by weight Only 1.6 kg base to 3.5 kg hardener (5.1 kg unit)	<u>Coverage Rate</u> : 5 kg will cover 32 m <sup>2</sup> @ 150 μm Wet thickness (Theoretical) Coverage rate is calculated based on a sealed and smooth surface and may vary based on the substrate roughness and		
Mixed Density:	Approximately 1.03 g/cm <sup>3</sup>	other conditions.		
Shelf Life:	24 months (Base & Hardener)	<u>System Thickness:</u> (Recommended)	100 – 150 microns WFT 30 – 45 microns DFT	
<u>Storage:</u>	Keep out of direct sunlight. Store in a dry place, between 15°C – 30°C	The suggested thickness range is calculated based on average volume solid as a general recommendation for the		
Recommended Application Methods:		specified condition and for each application may vary.		
Brush, roller or squeegee				

## Resuflor WB Clear PRODUCT TECHNICAL DATA



## SURFACE PREPARATION

**New Concrete Floors:** New concrete must be clean, sound, dry, fully cured and surface laitance removed by vacuum enclosed shot blasting or mechanical grinding, a minimum strength of 25N/mm<sup>2</sup> is required.

**Existing Concrete Floors:** Remove all dirt, oil, grease, old paint or any other surface contaminants by vacuum enclosed shot blasting, scarifying or mechanical grinding. Fats, oils or greases must be removed by mechanical means and detergent washing and making sure all residue of detergent is washed and removed by rinsing with clean water. Local repairs should be carried out using **Resuftor Patch.** 

**Exisitng Floors (previously coated):** All previous coatings and loose floor paints must be removed by mechanical preparation as described in the above section and primed as specified. If the old resin flooring cannot be removed then please consult with our technical team for advice on intercoat adhesion and suitability, as it may not be compatible with the existing floor coating. Where **Resuftor WB Clear** is applied to masonry/concrete surfaces, care must be taken to ensure that surface preparation is thorough but does not disfigure the surface.

PRIMING AND MIXING	APPLICATION	
Pre-mix the base component to a uniform consistency then add the entire contents of the hardener to the base and mix by using a slow speed hand held powered mixer and mixing paddle for approximately two to three minutes to achieve consistent mixture. Apply the whole mixed paint by using spreading rake, roller and brush to achieve the maximum coverage within the specified pot life time frame. The addition clean water up to 25% by volume can be added to the mix which can aid penetration and coverage where required.	Apply the whole mixed paint by using spreading rake, roller and brush to achieve the maximum coverage within the specified pot life time frame. Slip resistance can be improved by lightly broadcasting anti slip aggregates on the first coat (after primer) whilst still wet and back rolling, at a rate of 50/100 g/m <sup>2</sup> . When cured apply the second <b>Resuflor WB</b> coat to secure the aggregates. Do not apply <b>Resuflor WB</b> on top of polyurethane coatings, as it may not adhere properly. <b>Resuflor WB</b> can act as a curing membrane to increase hardness of concrete by allowing full hydration of cement. <b>Resuflor WB</b> can be applied to a new (green) concrete, 7 days after being poured. In such cases expect surface gloss reduction and delay in cure process due to substrate dampness.	
APPLICATION CONDITIONS	TECHNICAL INFORMATION	
The ambient temperatures of the areas should not be allowed to fall below 15°C throughout the application and the curing period, as this could have an adverse effect on the appearance and colour of the system. Surface temperature must be above 10°C. Where possible it is recommended that the application area is heated to a minimum temperature of 15°C ideally to allow the ambient and substrate temperature to stabilise prior to the installation. <b>NOTE:</b> Applied coating should be protected from moisture during application and during the curing period. Exposure to moisture during this time can cause surface and colour variations.	The following figures are obtained from laboratory tests and our experience with this product.Category Guide:FeRFA Category 1Abrasion resistance: (ASTM D4060)101mg / 1000 cycleBond Strength: (BS EN 13892-8:2002)>3 N/mm² (Substrate failure)Temperature Resistance: 60°CTolerant of temperatures up to 60°C	

WARRANTY	DISCLAIMER		
Any person or company using the product without first making further enquiries as to the suitability of the product for the intended purpose does so at their own risk, and Sherwin-Williams can accept no liability for the performance of the product, or for any loss or damage arising out of such use. The information detailed in this datasheet is liable to modification from time to time in the light of experience and normal product development, and before using, customers are advised to check with Sherwin- Williams, quoting the reference number, to ensure that they possess the latest issue.	The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of The Sherwin- Williams Company. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Sherwin-Williams representative to obtain the most recent Product Data Information and Application Bulletin.		

### **HEALTH AND SAFETY**

Consult Product Health and Safety Datasheet for information on safe storage, handling and application of this product.

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