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PROTECTIVE & MARINE COATINGS

FasTop Multi SL45 PRODUCT TECHNICAL DATA



PRODUCT DESCRIPTION

FasTop Multi SL45 is a polyurethane cement self-levelling resin floor screed designed to provide very heavy-duty usage with resistance to thermal shock, abrasion and chemical attack in aggressive industrial environments. The system utilises universal FasTop Multi bases, hardeners and colourants in combination with a specific aggregate to provide smooth seamless matt surface with good anti-slip properties. FasTop Multi SL45 is suitable for use in a variety of wet and dry environments as a dense, impervious flooring solution ideal for applications in food and beverage, chemical and pharmaceutical industries to provide a long-lasting floor. The product incorporates an antimicrobial agent to minimise microbial growth on the floor surface once installed and is taint free so can be installed in active food production areas.

ADVANTAGES

- High chemical resistance
- Resistant to hot water
- Self-sealing
- · Extremely hard wearing

- Good slip resistant finish
- Matt finish
- Campden BRI approved as non-tainting
- HACCP certified

RECOMMENDED USE

- · Food manufacture and processing
- Brewing and beverage
- · Pharmaceutical and chemical plant processing
- Heavy duty plant and traffic areas

- Dairies
- Commercial kitchens
- Abattoirs and meat processing

PRODUCT DATA

Volume Solids: ~100%

VOC: 14 g/l calculated per full mixed unit

Colours: Black, Blue, Buff, Dark Grey, Mid Grey,

Light Grey, Green, Marigold, Red

Finish: Matt finish

Flash Point: N/A

Cleanser/Thinner: N/A

Pack Size: 19.1 kg

Pack Weights: 2.32 kg base, 0.45 kg colour, 2.22 kg

hardener, 14.11 kg aggregate (19.1 kg)

Mixing Ratio: As above packing weights

Mixed Density: Approximately 2.00 g/cm³

Shelf Life: 36 months (Base & Colour), 12 months (Hardener) & 6 months (Aggregate)

Storage: Keep out of direct sunlight. Store in a dry

place, between $15^{\circ}\text{C} - 30^{\circ}\text{C}$. Aggregates must be stored in a dry area to prevent contamination by moisture, as this will have a detrimental effect on the product.

Application at 20°C

Recoating Intervals: N/A

Light Traffic: 12-16 hours
Full Traffic: 48 hours
Full Chemical Cure 5-7 days

Pot Life: 15 minutes from mixing

Note: All mixed product must be used within the pot life time limit, if the product is left in the container after mixing and not used, it may release hazardous fumes due to exothermic reaction.

Coverage Rate: 19.1 kg will cover 1.9 m² @ 5 mm (Theoretical) 4 mm – 8 kg/sqm or 5 mm – 10 kg/sqm Coverage rate is calculated based on a sealed and smooth surface and may vary based on the substrate roughness and other conditions.

System Thickness: 4-5 mm

(Recommended)

The suggested thickness range is calculated based on average volume solid as a general recommendation for the specified condition and for each application may vary.

Recommended Application Methods: Trowel, Rake and Spike Roller





SURFACE PREPARATION

New Concrete Floors: New concrete must be clean, sound, dry, fully cured and surface laitance removed by vacuum enclosed shot blasting or mechanical grinding, a minimum strength of 25 N/mm² is required.

Existing Concrete Floors: Remove all dirt, oil, grease, old paint or any other surface contaminants by vacuum enclosed shot blasting, scarifying or mechanical grinding. Fats, oils or greases must be removed by mechanical means and detergent washing and making sure all residue of detergent is washed and removed by rinsing with clean water. Local repairs should be carried out using **FasTop Multi BU**.

Existing Floors (previously coated): All previous coatings and loose floor paints must be removed by mechanical preparation as described in the above section and primed as specified. If the old resin flooring cannot be removed then please consult with our technical team for advice on intercoat adhesion and suitability, as it may not be compatible with the existing floor coating.

Anchor Joints: To ensure the maximum bond is achieved, grooves must be cut into the perimeter of the subfloor, typically10mm deep by 5mm wide. These should be inset approximately 150 mm from and running parallel with the walls and adjacent to any doorways, plinths etc. including any finished edge, i.e. both sides of a day work joint. The groove must have a neat square edge and the **FasTop Multi SL45** laid to the full depth forming a perimeter anchorage.

PRIMING MIXING

Priming is essential for this product to ensure a sealed substrate suitable for a self-levelling FasTop screed. Use **FasTop Multi Primer** which utilises the FasTop Multi components as detailed on the FasTop Multi Systems brochure and the **FasTop Multi Primer** product data sheet.

Apply **FasTop Multi Primer** by medium nap roller, brush or squeegee. Work the primer well into the surface ensuring it is fully wetted out and then roll to complete an even coating without any ponding. Two coats may be required to eliminate any dry patches and to create an even sealed surface. The primer should be worked into and around the anchor joints whilst avoiding filling these with resin.

For further information please refer to recommended individual product data sheets

Add the FasTop Multi Part A component (base) and then add the contents of the FasTop Multi Part D (color package) in a mixing bucket or directly in a rotary drum mixer, mix thoroughly for a minute then add the FasTop Multi Part B (hardener) component and mix for 1 minute. Add component SL45 Part C (aggregate) constantly, into the mixing bucket or into the mixer with rotating blades until a homogeneous mixture of the components is obtained.

FasTop Multi SL45 should be applied immediately after mixing to prepared areas.

APPLICATION

FasTop Multi SL45 When thoroughly mixed should be poured evenly over the appropriate area to be covered (monitoring rate of coverage to ensure correct depth of screed). Low floor temperatures and reduced thickness may reduce the flow properties of these products. Work out the mix rapidly and evenly over the area with a notched trowel, pin rake or similar to the appropriate thickness. Roll immediately with a spiked roller to achieve an even smooth surface and remove entrapped air. Do not re-roll later.

FasTop Multi SL45 may be applied to substrates with a surface temperature in the range of 5-20°C and a relative humidity of 40% - 90% RH, with a minimum air temperature of 8°C and no condensation. Do not pre-warm this product as working times will be substantially reduced if materials are warm.

NB: Cure times are extended at low temperatures.

See Sherwin-Williams **FasTop SL45** System Guides for recommended floor systems.

TECHNICAL INFORMATION

The following figures are obtained from laboratory tests and our experience with this product.

Category Guide: FerFA Category 7

Bond Strength: >3 N/mm² (Substrate failure)

(BS EN 13892-8:2002) **Temperature Resistance:**Tolerant of temperatures up to

90°C @ 5mm

Abrasion Resistance: AR 0.5

(BS EN 13892-4:2002) (Less than 50 microns wear)

Reaction to Fire: Bfl-s1

(EN 13501-1:2018)

(BS EN 604:2003)

(BS EN 527-2:2012)

Compressive Strength: 54 MPa

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Flexural Strength: 14 N/mm² (BS EN 178+A1:2013)

Tensile Strength: 7 N/mm²

Impact Resistance: >4

(ISO 6272-1:2011)

Slip Resistance: Can achieve <36 (low slip (BS 7976-2:2002+A1:2013) potential in dry conditions)

Chemical Resistance: Excellent chemical resistance –

please contact Sherwin-Williams

for more specific advice

CE MARK



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BSEN 13813 SR B 3.0- AR 0.5 - IR>4

Resin coating/screed for use inside buildings as per data sheet

Wear resistance: AR 0.5
Bond strength: B 3.0
Impact resistance: IR > 4

WARRANTY

Any person or company using the product without first making further enquiries as to the suitability of the product for the intended purpose does so at their own risk, and Sherwin-Williams can accept no liability for the performance of the product, or for any loss or damage arising out of such use. The information detailed in this datasheet is liable to modification from time to

The information detailed in this datasheet is liable to modification from time to time in the light of experience and normal product development, and before using, customers are advised to check with Sherwin-Williams, quoting the reference number, to ensure that they possess the latest issue.

DISCLAIMER

The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of The Sherwin-Williams Company. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Sherwin-Williams representative to obtain the most recent Product Data Information and Application Bulletin.

HEALTH AND SAFETY

Consult Product Health and Safety Datasheet for information on safe storage, handling and application of this product.

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