

SIGMA SAILADVANCE™ MX

SIGMA SYLADVANCE™ 700

DESCRIPTION

Low friction, linear self polishing antifouling based on organic hydrolysable polymer binder

PRINCIPAL CHARACTERISTICS

- Designed as the antifouling system suitable for high- and medium-activity vessels
- Controlled polishing rate to give effective protection in accordance with the specified dry film thickness
- Self-smoothing capabilities to give optimal hull roughness reduction
- Controls settlement of shell and weed fouling for prolonged periods, depending on sailing pattern and routes
- Complies with IMO Antifouling Systems Convention
- Developed based upon pure silyl acrylate resin technology

COLOR AND GLOSS LEVEL

- Redbrown, brown
- Flat

BASIC DATA AT 20°C (68°F)

Data for product	
Number of components	One
Mass density	1.8 kg/l (15.0 lb/US gal)
Volume solids	56 ± 2%
VOC (Supplied)	Directive 1999/13/EC, SED: max. 239.0 g/kg max. 425.0 g/l (approx. 3.5 lb/US gal)
Recommended dry film thickness	75 - 165 µm (3.0 - 6.5 mils) depending on system
Theoretical spreading rate	3.7 m ² /l for 150 µm (150 ft ² /US gal for 6.0 mils)
Dry to touch	2 hours
Overcoating Interval	Minimum: 6 hours
Refloating time	Minimum: 12 hours
Shelf life	At least 12 months when stored cool and dry

Notes:

- See ADDITIONAL DATA - Spreading rate and film thickness
- See ADDITIONAL DATA - Overcoating intervals

RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURES

Substrate conditions

- Previous coat must be sound, dry and free from any contamination
- Suitable high performance anticorrosive tiecoats



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Substrate temperature and application conditions

- Substrate temperature during application should be at least 3°C (5°F) above dew point

INSTRUCTIONS FOR USE

- Stir well before use
- The temperature of the paint should preferably be above 15°C (59°F), otherwise extra thinner may be required to obtain application viscosity
- Adding too much thinner results in reduced sag resistance

Airless spray

Recommended thinner

THINNER 21-06

Volume of thinner

0 - 3%, depending on required thickness and application conditions

Nozzle orifice

Approx. 0.53 - 0.69 mm (0.021 - 0.027 in)

Nozzle pressure

12.0 - 15.0 MPa (approx. 120 - 150 bar; 1741 - 2176 p.s.i.)

Brush/roller

- Only for touch-up and spot repair

Recommended thinner

THINNER 21-06

Volume of thinner

0 - 3%

Cleaning solvent

THINNER 21-06

ADDITIONAL DATA

Spreading rate and film thickness	
DFT	Theoretical spreading rate
75 µm (3.0 mils)	7.5 m ² /l (299 ft ² /US gal)
100 µm (4.0 mils)	5.6 m ² /l (225 ft ² /US gal)
150 µm (6.0 mils)	3.7 m ² /l (150 ft ² /US gal)
165 µm (6.5 mils)	3.4 m ² /l (138 ft ² /US gal)

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Overcoating interval for DFT up to 165 µm (6.5 mils)					
Overcoating with...	Interval	5°C (41°F)	10°C (50°F)	20°C (68°F)	30°C (86°F)
itself	Minimum	18 hours	12 hours	6 hours	4 hours
	Refloating - Minimum	36 hours	18 hours	12 hours	9 hours

Notes:

- Longer drying times may be necessary at higher DFT and under unfavorable atmospheric conditions
- The above data are a fair indication for normal application conditions

SAFETY PRECAUTIONS

- For paint and recommended thinners see INFORMATION SHEETS 1430, 1431 and relevant Material Safety Data Sheets
- This is a solvent-borne paint and care should be taken to avoid inhalation of spray mist or vapor, as well as contact between the wet paint and exposed skin or eyes

WORLDWIDE AVAILABILITY

It is always the aim of PPG Protective and Marine Coatings to supply the same product on a worldwide basis. However, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

REFERENCES

- | | | |
|--|-------------------|------|
| • EXPLANATION TO PRODUCT DATA SHEETS | INFORMATION SHEET | 1411 |
| • SAFETY INDICATIONS | INFORMATION SHEET | 1430 |
| • SAFETY IN CONFINED SPACES AND HEALTH SAFETY, EXPLOSION HAZARD – TOXIC HAZARD | INFORMATION SHEET | 1431 |

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Depending on specific country of application the following versions are available:

Article code	Color	Reference
332207	redbrown	2008002200
332208	brown	2000002200
354388	redbrown	200800KR2150
393264	brown	200000KR2200

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