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NORTH • SOUTH EAST • MIDLANDS • NORTH WEST • HULL • SCOTLAND

## PPG VIKOTE™ 42 PRO

#### **DESCRIPTION**

High-build, flexible vinyl coating with excellent water resistance and aesthetic appearance, especially for outside hull of vessels

#### PRINCIPAL CHARACTERISTICS

- · Tough flexible coating for outside hull
- · Fast drying
- Extended resistance against weathering and discoloration
- · Tar free and unsaponifiable
- · Easy to apply by spray, roller and brush
- Can be applied at low temperatures, down to -10°C (14°F)

### **COLOR AND GLOSS LEVEL**

- Black
- Eggshell

#### BASIC DATA AT 20°C (68°F)

Data for product				
Number of components	One			
Mass density	1.1 kg/l (9.2 lb/US gal)			
Volume solids	45 ± 2%			
VOC (Supplied)	Directive 1999/13/EC, SED: max. 424.0 g/kg max. 475.0 g/l (approx. 4.0 lb/US gal)			
Recommended dry film thickness	50 - 75 μm (2.0 - 3.0 mils) per coat			
Theoretical spreading rate	9.0 m²/l for 50 μm (361 ft²/US gal for 2.0 mils)			
Dry to touch	1 hour			
Overcoating Interval	Minimum: 6 hours Maximum: Unlimited			
Shelf life	At least 24 months when stored cool and dry			

#### Notes:

- See ADDITIONAL DATA Spreading rate and film thickness
- See ADDITIONAL DATA Overcoating intervals

## RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURES

## **Substrate conditions**

- Previous coat must be dry and free from any contamination
- Suitable on top of PPG 12 PRO

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#### Substrate temperature and application conditions

• Substrate temperature during application should be at least 3°C (5°F) above dew point

#### **INSTRUCTIONS FOR USE**

- · Stir well before use
- The temperature of the paint should preferably be above 15°C (59°F), otherwise extra thinner may be required to obtain application viscosity
- · Adding too much thinner results in reduced sag resistance

#### **Airless spray**

#### **Recommended thinner**

THINNER 21-06

#### **Volume of thinner**

0 - 2%, depending on required thickness and application conditions

#### **Nozzle orifice**

Approx. 0.43 - 0.53 mm (0.017 - 0.021 in)

### Nozzle pressure

15.0 MPa (approx. 150 bar; 2176 p.s.i.)

## **Brush/roller**

· Only for touch-up and spot repair

## **Recommended thinner**

THINNER 21-06

### Volume of thinner

0 - 3%

#### **Cleaning solvent**

**THINNER 21-06** 

#### ADDITIONAL DATA

Spreading rate and film thickness				
DFT	Theoretical spreading rate			
50 μm (2.0 mils)	9.0 m²/l (361 ft²/US gal)			
75 μm (3.0 mils)	6.0 m²/l (241 ft²/US gal)			

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## PPG VIKOTE™ 42 PRO

Overcoating interval for DFT up to 75 μm (3.0 mils)							
Overcoating with	Interval	5°C (41°F)	10°C (50°F)	20°C (68°F)	30°C (86°F)		
itself	Minimum	18 hours	10 hours	6 hours	4 hours		
	Maximum	Unlimited	Unlimited	Unlimited	Unlimited		

#### Notes:

- Surface should be dry and free from any contamination
- The above data are a fair indication for normal dry dockings
- Longer drying times may be necessary at higher DFT and under unfavorable atmospheric conditions

#### **SAFETY PRECAUTIONS**

- For paint and recommended thinners see INFORMATION SHEETS 1430, 1431 and relevant Material Safety Data Sheets
- This is a solvent-borne paint and care should be taken to avoid inhalation of spray mist or vapor, as well as contact between the wet paint and exposed skin or eyes

#### **WORLDWIDE AVAILABILITY**

It is always the aim of PPG Protective and Marine Coatings to supply the same product on a worldwide basis. However, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

#### **REFERENCES**

•	EXPLANATION TO PRODUCT DATA SHEETS	INFORMATION SHEET	1411
•	SAFETY INDICATIONS	INFORMATION SHEET	1430
•	SAFETY IN CONFINED SPACES AND HEALTH SAFETY, EXPLOSION HAZARD -	INFORMATION SHEET	1431
	TOXIC HAZARD		

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